

Work Order ID 119316

May-15-14 2:53:26 PM

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Item ID: D2480-011

Revision ID:

Item Name: Handle Weldment LH

Start Date: 5/15/14 Start Qty: 10.00

Required Date: 5/15/14 Req'd Qty: 10.00

Reference:

Accept

D2480-011

B119316

10

10

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan: MJS

Date: 14-05-15 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2480	Rev A1								
100	Large Fab	0.00							
100									
Large Fab	Memo	0.00							
Large Fab	Weld as per Template DT 8333 (DT 2480 CJ)								
110	QC9- Inspect visual per QS1004- Fusion Welds	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC5- Inspect part completeness 10 step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

10 EL 14-5-29

(10) 14-05-29

(10) 14-05-29

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Item ID: D2480-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Handle Weldment LH
 Start Date: 5/15/14 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 5/15/14 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3,5,2) per OSI005 4.3-Steel <i>17/28/59</i> Memo START TIME: <i>10:15</i> <i>1003</i> FINISH TIME: <i>1045</i>	0.00 0.00				<i>9</i>	<i>6</i>	<i>14-6-3</i>	<i>DAS 34 9-89</i>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>9</i>			<i>DAS 27 9-89</i> <i>14/6/3</i>
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo <i>PON</i> <i>119312</i>	0.00 0.00				<i>14/6/3</i>	<i>(9)</i>		<i>DAS 32 9-89</i>

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Item ID: D2480-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Handle Weldment LH
 Start Date: 5/15/14 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 5/15/14 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

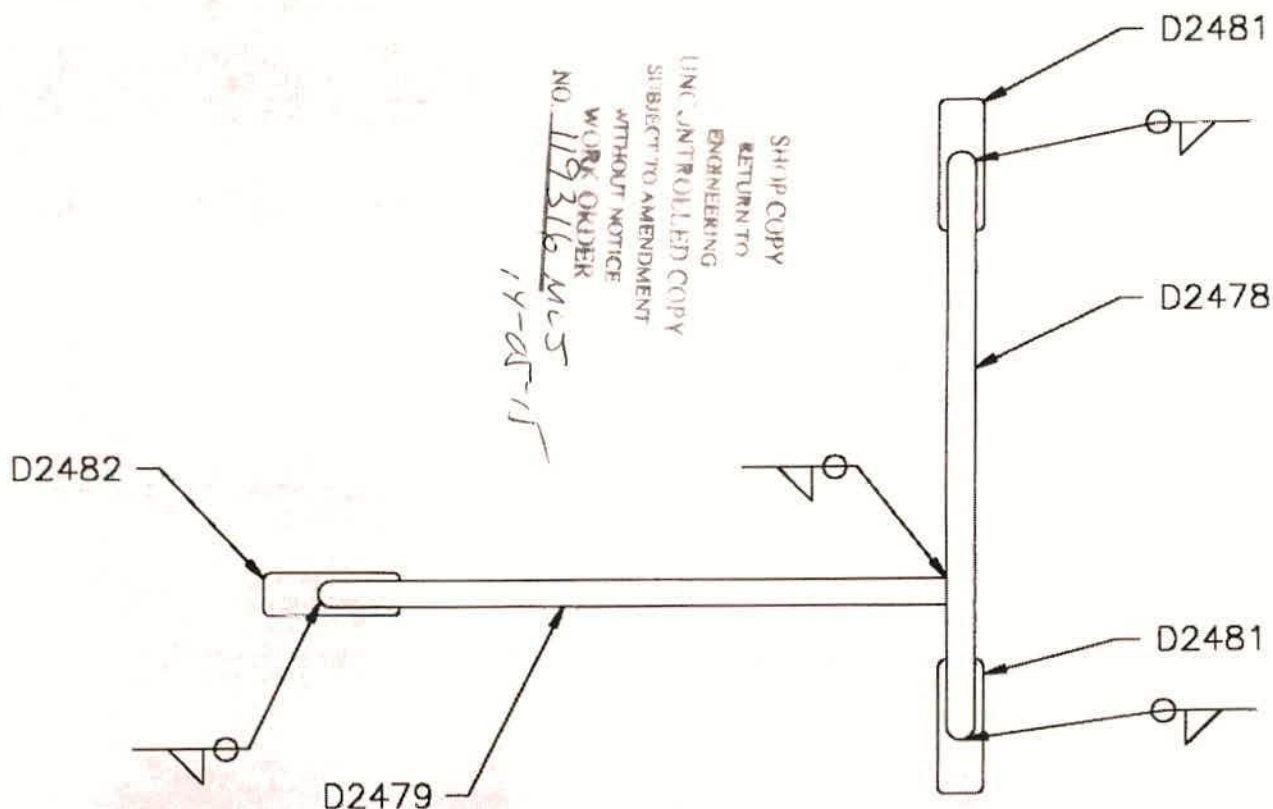
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MLJ 14-06-03
MF 14-6-3



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2480	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HANDLE WELDMENT ASSEMBLY		6:1
A1	05.06.23		ADDED POWDER COAT

RELEASED
96/06/02 DS



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
- 2) POWDER COAT WHITE GLOSS (REF: 4.3.5.2) AS PER QSI 005